



"Lotus" Geotechnical & Environmental Products

Let's create a better and safer world..

Kamal Import Exports Inc.

Manufacturer & Exporters of 'Lotus' Geotechnical & Environmental Products

Established with the dedication and ambition to manufacture high quality uPVC Pipes, we "KAMAL IMPORT AND EXPORTS INC" have a thirst to excel in this industry. Located just four hours from the main port we are engaged in manufacturing of all types of 'Lotus' PVC Pipes ranging from 19 mm to 400 mm diameter. In short span we have emerged as a multifaceted, well known & professionally managed company & are taking pride in creating a win – win situation for our clients based worldwide by providing them quality products at competitive prices. Our success is attributable to the dedicated staff & workers who never leave any stone unturned to achieve the unachievable.

Our product range includes a host of pipes for application in a wide range such as **Casing Pipes for Water well, Rising Pipes for water wells, H.D.P.E Pipes, Agricultural Pipes, Drain & Sewerage Pipes, Plumbing Pipes** etc. With state of the art extrusion machines & sophisticated technology with extremely stringent quality standards, we manufacture our products as per international standards confirming to **DIN, ASTM, BS, & IS standards.** We have been exporting 'LOTUS' uPVC Pipes to several countries like UK, Ireland, Tanzania, Israel, Qatar, Ethiopia, Uganda, Namibia, South Africa, Kenya, Angola to name a few.



PVC Casing Pipes

Lotus Rigid Casing **PVC** (Polyvinyl Chloride) pipes **Manufactured** are strictly conformity to IS 4985 / IS 13592 / IS 12818, DIN 4925, 8062 ASTM 1785/F480, BS 3505 standard specifications and other international standards and specifications. products are used by the local water authorities and are known as the top mark for quality. The granting of the top mark confirms that the company's manufacturing, testing and quality control systems complies with the stringent licensing requirements and thus ensures that the products quality is consistently maintained.

Application

- Geothermal Heating & Cooling Systems.
- Water well casing and water pipe lines for potable water, hand Pumps.
- Plumbing & sanitary.
- Drain, Sewerage, waste & rain water pipes line systems.
- Conduit pipes for Electrification work.
- Industrial, Domestic and Commercial usage in chemical, industrial effluent disposals, water treatment plants
- Many more applications

*Virgin first grade PVC suspension grade.

'Lotus' Water well casing pipes: Socketed Joints | flush joints with & without Threads and Slots

RIGID PVC (uPVC) CASING PIPES: PLAIN (BLIND) & SCREEN (SLOTTED/ PERFORATED) WITH MALE – FEMALE THREADS & FLSUH JOINTS: As per International Standards

	SIZE OD	OD in	OD in MM ID in MM		WALL TI	HKNS In	LENGTHS	
						MM		AVAILABLE
SR.NO	MM	Mín	Max	Mín	Max	Mín	Max.	IN METERS
1	26	26	26.2	19	19.2	3.5	3.6	1/2/3 & 6
2	33	33	33.5	24	24.4	4.5	4.7	1/2/3 & 6
3	48	48	48.2	38	38.2	5	5.4	1/2/3 & 6
4	60	60	60.3	52	52.3	4	4.4	1/2/3 & 6
5	88	88	88.3	80	80.4	4	4.4	1/2/3 & 6
6	113	113	113.3	103	103.5	5	5.6	1/2/3 & 6
7	125	125	125.4	113	113.4	5.5	5.8	1/2/3 & 6
8	140	140	140.4	125	125.4	7.5	8.2	1/2/3 & 6
9	165	165	165.4	150	150.4	7.50	8.5	1/2/3 & 6
10	200	200	200.5	175	175.5	8.80	9.5	1/2/3 & 6
11	225	225	225.5	200	200.5	10.0	11.2	1/2/3 & 6
12	250	250	250.6	225	225.6	11.0	12.5	1/2/3 & 6
13	280	280	280.6	255	225.6	12.5	13.5	1/2/3 & 6
14	300	300	330.6	275	275.8	15	16.5	1/2/3 & 6



*As per DIN 4925, 8062 ASTM 1785/F480, BS 3505

CS G			Wells with dep .00 DN to 250)	
Nominal Diameter	Outer Diameter		Outer Diameter	Wall Thickness		
(DN)			over connection			
	Min	Max		Min	Max	
IN MM	MM	MM	MM	MM	MM	
4 100	113.0	113.3	117.0	4.0	4.4	
5 125	140.0	140.4	148.0	4.9	5.4	
6 150	165.0	165.4	174.0	5.7	6.5	
7 175	200.0	200.5	211.0	7.0	7.8	
8 200	225.0	225.5	238.0	7.6	8.8	
10 250	280.0	280.5	292.0	9.6	11.0	

CM Grade: Suitab	le for Wells with depth
above 80 meters	& up to 250 meters:
Size- 40	DN to 315 DN

			OD	Wa	all
Nominal	Outer Di	ameter	over	Thick	ness
Diameter			connect		
(DN)	Min	Max	-ion	Min	Max
IN MM	MM	MM	MM	MM	MM
11/2 40	48.0	48.2	52.0	3.5	4.0
2 50	60.0	60.2	66.0	4.0	4.6
3 80	88.0	88.3	94.0	4.0	4.6
4 100	113.0	113.3	120.0	5.0	5.7
5 125	140.0	140.4	150.0	6.5	7.3
6 150	165.0	165.4	178.0	7.5	8.5
7 175	200.0	200.5	215.0	8.8	9.8
8 200	225.0	225.5	243.0	10.0	11.2
10 250	280.0	280.5	298.0	12.5	14.0
12 300	330.0	330.6	352.0	14.5	16.20

HDPE Pipes

'Lotus' HDPE pipes are Manufactured strictly conformity to IS 4984:1995 standard specifications and other leading international standards and specifications. Our products are used by the local water & other government & private sector authorities and are known as the top mark for quality. The granting of the top mark confirms that the company's manufacturing, testing and quality control systems complies with the stringent licensing requirements and thus ensures that the products quality is consistently maintained.



Advantages

- Light-weight for ease of installation and handling
- Immunity to corrosion, chemical and microbiological resistance
- Flexible
- High impact strength and toughness
- Alternative installation techniques possible
- Our products are examined and tested to ensure to compliance with all the relevant standard specifications. The specified tests are all carried out in our laboratory. They are as follow:-
- Appearance, dimensions and ovality
- ❖ Hydrostatic strength at 80° C for 165 hours
- Hydrostatic strength at 80° C for 1000 hours
- Oxidation Induction Time (OIT)
- Melt Flow Rate (MFR)

Salient Features of HDPE Pipes:

- Manufactured as per IS 4984:1995 standards.
- Pipes are manufactured either in long coils or 6 meter length depending on pipe dimensions and customer requirements.
- Best quality pipes at most reasonable prices.
- Pipes that meet your needs.
- Special customer requirements are accepted.

Sizes Available (Outer Diameters in MM): 20, 25, 32, 40, 50, 63, 75, 90, 110, 125, 140, 160, 180, 200, 225, 250, 280, 315, 355, 400, 450 & 500 mm

Available Material Grades: PE 63, PE 80 & PE 100.

'Lotus' ADPE Pipes: Technical Specifications and

Dimensions for Wall Thickness

A. HIGH DENSITY POLYTHELEN: PIPE DIMENSIONS (GRADE- PE 63)

Nominal	PN	2.5	PN	14	PN	16	PN	18	PN	10	PN:	12.5	PN	16
Diameter	Min	Max												
20	-	-	-	-	-	-	-	-	2.3	2.8	2.8	3.3	3.4	4.0
25	-	-	-	-	-	-	2.3	2.8	2.8	3.3	3.4	4.0	4.2	4.9
32	-	-	-	-	2.3	28	3.0	3.5	3.6	4.2	4.4	5.1	5.4	6.2
40	-	-	2.0	2.4	2.8	3.3	3.7	4.3	4.5	5.2	5.5	6.3	6.7	7.6
50	-	-	2.4	2.9	3.5	4.1	4.6	5.3	5.6	6.4	6.8	7.7	8.4	9.5
63	2.0	2.4	3.0	3.5	4.4	5.1	5.8	6.6	7.0	7.9	8.6	9.7	10.5	11.8
75	2.3	2.8	3.6	4.2	5.3	6.1	6.9	7.8	8.4	9.5	10.2	11.5	12.5	14.0
90	2.8	3.3	4.3	5.0	6.3	7.2	8.2	9.3	10.0	11.2	12.2	13.7	15.0	16.7
110	3.4	4.0	5.3	6.1	7.7	8.7	10.0	11.2	12.3	13.8	14.9	16.6	18.4	20.5
125	3.8	4.4	6.0	6.8	8.8	9.9	11.4	12.8	13.9	15.5	16.9	18.8	20.9	23.2
140	4.3	5.0	6.7	7.6	9.8	11.0	12.8	14.3	15.6	17.4	19.0	21.1	23.4	26.0
160	4.9	5.6	7.7	8.7	11.2	12.6	14.6	16.3	17.8	19.8	21.7	24.1	26.7	29.6
180	5.5	6.3	8.6	9.7	12.6	14.1	16.4	18.3	20.0	22.2	24.4	27.1	30.0	33.2
200	6.1	7.0	9.6	10.8	14.0	15.6	18.2	20.3	22.3	24.8	27.1	30.1	33.4	37.0
225	6.9	7.8	10.8	12.1	15.7	17.5	20.5	22.8	25.0	27.7	30.5	33.8	37.5	41.5
250	7.6	8.6	12.0	13.4	17.5	19.5	22.8	25.3	27.8	30.8	33.8	37.4	41.7	46.1
280	8.5	9.6	13.4	15.0	19.6	21.8	25.5	28.3	31.2	34.6	37.9	41.9	46.7	51.6
315	9.6	10.8	15.0	16.7	22.0	24.4	28.7	31.8	35.0	38.7	42.6	47.1	52.5	58.0
355	10.8	12.1	17.0	18.9	24.8	27.5	32.3	35.8	39.5	43.7	48.0	53.0	59.2	65.4
400	12.2	14.3	19.1	22.2	28.0	32.4	36.4	42.1	44.5	51.4	54.1	62.5	-	-
450	13.7	16.0	21.5	25.9	31.4	36.4	41.0	47.4	50.0	57.7	-	-	-	-
500	15.2	17.7	23.9	27.7	34.9	40.4	45.5	52.6	55.6	64.2	-	-	-	-



B. HIGH DENSITY POLYTHELEN: PIPE DIMENSIONS (GRADE- PE 80)

Nominal	PN	2.5	PI	14	PI	16	PI	18	PN	10	PN	12.5	PN	16
Diameter	Min	Max												
20	-	-	-	-	-	-	-	-	-	-	2.3	2.8	2.8	3.3
25	-	-	-	-	-	-	-	-	2.3	2.8	2.8	3.3	3.5	4.1
32	-	-	-	-	-	-	2.4	2.9	3.0	3.5	3.6	4.2	4.5	5.2
40	-	-	-	-	2.3	2.8	3.0	3.5	3.7	4.3	4.5	5.2	5.6	6.4
50	-	-	2.3	2.8	2.9	3.4	3.8	4.4	4.6	5.3	5.6	6.4	6.9	7.8
63	-	-	2.5	3.0	3.6	4.2	4.7	5.4	5.8	6.6	7.0	7.9	8.7	9.8
75	-	-	2.9	3.4	4.3	5.0	5.6	6.4	6.9	7.8	8.4	9.5	10.4	11.7
90	2.3	2.8	3.5	4.1	5.1	5.9	6.7	7.6	8.2	9.3	10.0	11.2	12.5	14.0
110	2.7	3.2	4.3	5.0	6.3	7.2	8.2	9.3	10.0	11.2	12.3	13.8	15.2	17.0
125	3.1	3.7	4.9	5.6	7.1	8.1	9.3	10.5	11.4	12.8	13.9	15.5	17.3	19.3
140	3.5	4.1	5.4	6.2	8.0	9.0	10.4	11.7	12.8	14.3	15.6	17.4	19.4	21.6
160	4.0	4.6	6.2	7.1	9.1	10.3	11.9	13.3	14.6	16.3	17.8	19.8	22.1	21.6
180	4.4	5.1	7.0	7.9	10.2	11.5	13.4	15.0	16.4	18.3	20.0	22.2	24.9	27.6
200	4.9	5.6	7.7	8.7	11.4	12.8	14.9	16.6	18.2	20.3	22.3	24.8	27.6	30.6
225	5.5	6.3	8.7	9.8	12.8	14.3	16.7	18.6	20.5	22.8	25.0	27.7	31.1	34.5
250	6.1	7.0	9.7	10.9	14.2	15.9	18.6	20.7	22.8	25.3	27.8	30.8	34.5	38.2
280	6.9	7.8	10.8	12.1	15.9	17.7	20.8	23.1	25.5	28.3	31.2	34.6	38.7	42.8
315	7.7	8.7	12.2	13.7	17.9	19.9	23.4	26.0	28.7	31.8	35.0	38.7	43.5	48.1
355	8.7	9.8	13.7	15.3	20.1	22.4	26.3	29.2	32.3	35.8	39.5	43.7	49.0	54.1
400	9.8	11.5	15.4	18.0	22.7	26.4	29.7	34.4	36.4	42.1	44.5	51.4	55.2	63.7
450	11.0	12.9	17.4	20.3	25.5	29.6	33.4	38.7	41.0	47.4	50.0	57.7	-	-
500	12.2	14.3	19.3	22.4	28.4	32.9	37.1	42.9	45.5	52.6	55.6	64.2	-	-

C. HIGH DENSITY POLYTHELEN: PIPE DIMENSIONS (GRADE- PE 100)

Nominal	PN	1 6	PN	1 8	PN	10	PN:	12.5	PN	16
Diameter	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
20	-	-	-	-	-	-	-	-	2.3	2.8
25	-	-	-	-	-	-	2.3	2.8	2.9	3.4
32	-	-	-	-	2.4	2.9	2.9	3.4	3.7	4.3
40	-	-	2.4	2.9	3.0	3.5	3.7	4.3	4.6	5.3
50	2.3	2.8	3.0	3.5	3.7	4.3	4.6	5.3	5.7	6.5
63	2.93	3.4	3.8	4.4	4.7	5.4	5.7	6.5	7.1	8.1
75	3.5	4.1	4.5	5.2	5.6	6.4	6.8	7.7	8.5	9.6
90	4.1	4.8	5.4	6.2	6.7	7.6	8.2	9.3	10.2	11.5
110	5.0	5.7	6.6	7.5	8.1	9.2	10.0	11.2	12.4	13.9
125	5.7	6.5	7.5	8.5	9.2	10.4	11.3	12.7	14.1	15.8
140	6.4	7.3	8.4	9.5	10.3	11.6	12.7	14.2	15.8	17.6
160	7.3	8.3	9.6	10.8	11.8	13.2	14.5	16.2	18.1	20.2
180	8.2	9.3	10.8	12.1	13.3	14.9	16.3	18.2	20.3	22.6
200	9.1	10.3	12.0	13.4	14.8	16.5	18.1	20.2	22.6	25.1
225	10.3	11.6	13.5	15.1	16.6	18.5	20.4	22.7	25.4	28.2
250	11.4	12.8	15.0	16.7	18.4	20.5	22.6	25.1	28.2	31.3
280	12.8	14.3	16.8	18.7	20.6	22.9	25.3	28.1	31.6	35.0
315	14.4	16.1	18.9	21.0	23.2	25.8	28.5	31.6	35.5	39.3
355	16.2	18.1	21.2	23.6	26.2	29.1	32.1	35.6	40.0	44.2
400	18.2	21.2	23.9	27.7	29.5	34.2	36.2	41.9	45.1	52.1
450	20.5	23.8	26.9	31.2	33.1	38.3	40.7	47.1	50.8	58.7
500	22.8	26.5	29.6	34.6	36.8	42.6	45.2	52.2	56.4	65.1









Lotus DTH Hammers

The 'Lotus' Hammers are heavy duty and are available in sizes range of **3.5" to 10"** diameters.

Models:

- 1. Lotus DTH Hammers Valve-Less FF Fast Forward Series
 Size Range: 6" & 8"
- Lotus QL Shank Hammers (IR QL Series) Size Range: 4", 6" & 8".
- 3. Lotus DHD Shank Hammers Size Range: 3.5" to 10"
- 4. Lotus SD Shank Hammers Size Range: 3.5" to 10"
- 5. Lotus COP Shank Hammers Size Range: 4" to 8"

Lotus Button Bits

"Lotus" – DTH (down the hole) **Button Bits** are available in different sizes ranging from **3" to 14"** to suit different application for all leading and popular international brand DTH Hammer with all shanks.

Lotus Button Bits – Size Range: 4" to 14" – Flat face, Concave face & Convex face designs & button configurations

Steel Tooth Tricone Rock Bits

As per API standards and specifications:

Open Bearing

Bit Size: 2 7/8" with N Rod to 17 1/2" for SOFT / MED / HARD

API PIN Connection: N Rod (4 TPI) or AW to

6 5/8" or 7 5/8" Reg.

Sealed Bearing

Bit Size: 6 1/4", 8 1/2", 12 1/4" & 17 1/2" for SOFT / MED / HARD

formation.

API PIN Connection: 3 1/2" Regular to 6 5/8" or 7 5/8" Regular

TCI Tricone Rock Bits

As per API standards and specifications:

Open Bearing

Bit Size: 4 3/4" to 17 1/2" for SOFT / MED / HARD formation.

API PIN Connection: 2 7/8" Regular to

6 5/8" or 7 5/8" Regular

Sealed Bearing

Bit Size: 6 1/4", 8 1/2", 12 1/4" & 17 1/2" for SOFT / MED / HARD

formation.

API PIN Connection: 3 1/2" Regular to 6 5/8" or 7 5/8" Regular

Geothermal Supplies: For Application in Geo Thermal Energy Installations

We can supply materials for use in Geo Thermal Heating system installation as per the needs and requirements on individual clients against their specifications and samples with suitable quantities.

Rubber Bungs





Rubber bungs are available in all sizes with 1 centre Hole, 2 centre holes & flat

Sizes Available

Sr.No	Bottom (mm)	Top (mm)	Height (mm)	Center hole (mm)
1	13	16	24	5
2	19	22.5	28	5
3	21	24.5	28	5
4	27	31	32	5
5	33	38.5	37.5	5
6	49	55	45	5
7	49	55	42	5
8	71	78	49	5
9	75	85	54	5
10	92	102	54	5
11	99	109	54	5

'Lotus' PVC Clear Rigid PVC Pipe as per ASTM - Schedule 40 and Schedule 80





Sizes Available

Sr. No	Description
1	1 ["] Clear Rigid Schedule 40 PVC Pipe
2	1-1/4" Clear Rigid Schedule 40 PVC Pipe
3	1-1/2" Clear Rigid Schedule 40 PVC Pipe
4	2 ["] Clear Rigid Schedule 40 PVC Pipe
5	2-1/2" Clear Rigid Schedule 40 PVC Pipe
6	3 ["] Clear Rigid Schedule 40 PVC Pipe
7	4 ["] Clear Rigid Schedule 40 PVC Pipe
8	6 ["] Clear Rigid Schedule 40 PVC Pipe
9	6 ["] Clear Rigid Schedule 80 PVC Pipe

Pre-Pak Well Screen







Sizes Available

Sr. No	Size	Description
1	1" x 5ft	Pre-Pak Well Screen, 1" x 5' Sch. 40, .010 Slot Flush Threaded Pre-Pak Well Screen With Stainless Steel Outer Jacket
2	1-1/2" x 5ft	Pre-Pak Well Screen, 1-1/2" x 5' Sch. 40, .010 Slot Flush Threaded Pre-Pak Well Screen With Stainless Steel Outer Jacket
3	1-1/4" x 5ft	Pre-Pak Well Screen, 1-1/4" x 5' Sch. 40, .010 Slot Flush Threaded Pre-Pak Well Screen With Stainless Steel Outer Jacket
4	2" x 5ft	Pre-Pak Well Screen, 2" x 5 Sch. 40, .010 Slot Flush Threaded Pre-Pak Well Screen With Stainless Steel Outer Jacket

Plastic Net & Socks for filter pipes

Plastic Net



Sizes Available

Sr.No	To Fit Diameter	Roll Length	Colour
1	10-15 mm	25 mtr	Red
2	15-30 mm	25 mtr	PO Red
3	30-40 mm	25 mtr	Orange
4	40-50 mm	25 mtr	Brown
5	50-65 mm	25 mtr	White
6	65-80 mm	25 mtr	Grey
7	80-105 mm	25 mtr	Yellow
8	105-130 mm	25 mtr	Blue
9	130-200 mm	25 mtr	lvory
10	200-300 mm	25 mtr	Blue
11	300-375 mm	25 mtr	Golden Yellow

Geothermal Socks







Sizes Available

5	Sr.No	Size (Dia)	Roll Length	Colour
1		20 mm	50 mtr	White
2	2	50 mm	50 mtr	White
3	3	80 mm	50 mtr	White
4	ļ.	100 mm	50 mtr	White

Adhesive Tapes



Available for ½" to 4" width Rolls.

Mini Ball Valves with BSP Hose Nipples

We are manufacturing Good Quality, Leakage and Corrosion Free **Mini Ball Valves** in various sizes. It is very small but Good Quality Raw Material, Sufficient Thread Length & Wall Thickness makes it failure free & useful product.



Mini Ball Valve (Male x Female)



Mini Ball Valve (Female x Female)



Materials of Construction

1) Body: Nickel Plated Hot Pressed Brass

2) Handle: Black Colour Powder Coated Aluminium

3) Ball: Hard Chrome Plated Hot Pressed Brass

4) Stem & Stop: Hot Pressed Brass

5) Seal (Seat): Teflon (P.T.F.E.)

6) O-Ring: N.B.R.

7) Screw: Nickel Plated Iron

Technical Features:

1) Application: Air / Water / Oil / Fuel ...etc

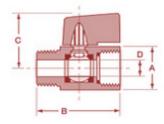
2) Working Pressure: 10KG / 150 LBS

3) Working Temperature: -30°C to 80°C

4) Type: Reducing Port

5) Available Sizes: 1/8", 1/4", 3/8" & 1/2"

Mini Ball Valve Male x Female (MBV-MF)



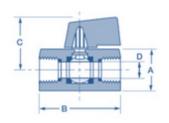


PART NO.	PIPE THREAD	A HEX	В	С	FLOW DIA. D	THREAD LENGTH
MBV-MF-1	1/8	17	38	26.5	6	10
MBV-MF-2	1/4	17	38	26.5	6	10
MBV-MF-3	3/8	20	42	28	8	10.5
MBV-MF-4	1/2	24	48	30	10	12
MBV-MF-6	3/4	30	54	33	14	13

All threads are in BSP.

All dimensions are in mm.

Mini Ball Valve Female x Female (MBV-FF)





PART NO.	PIPE THREAD	A HEX	В	С	FLOW DIA. D	THREAD LENGTH
MBV-FF-1	1/8	17	38	26.5	6	10
MBV-FF-2	1/4	17	38	26.5	6	10
MBV-FF-3	3/8	20	42	28	8	10.5
MBV-FF-4	1/2	24	48	30	10	12
MBV-FF-6	3/4	30	54	33	14	13

All threads are in BSP.

All dimensions are in mm.

Push On Caps, Solid Caps





Manufactured and supplied against specific requirements in all sizes, diameters & Columns

Well Security Covers





Supplied as per Individual requirements of clients

Well Locking Plugs



Sizes Available

S.No	Current Sizes Available	Pipe	To Fit to Pipe
1	1"	1"	Schedule 40
2	1 ¼"	1 ¼"	Schedule 40
3	1 ½"	1 ½"	Schedule 40
4	2"	2"	Schedule 40

Well Guard Cover (above ground)





Bentonite Bags of Drilling API grades in power, lumps and pellet forms



Available in packing of 50 Kgs in PP bags

Disposal Points & Cutting Shoe





Available in all sizes

Threaded End Caps





Manufactured and supplied with male & female threads suitable and compatible to all sizes of pipes

Piezometer Pipes









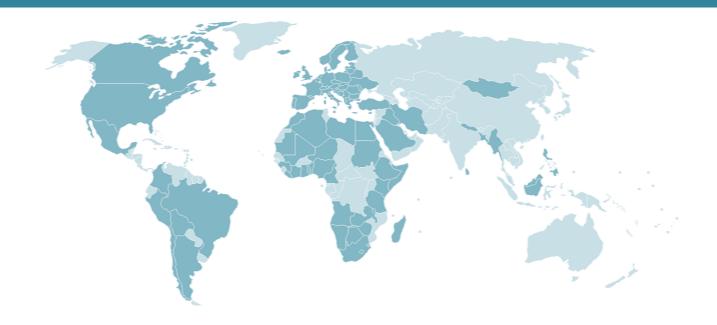




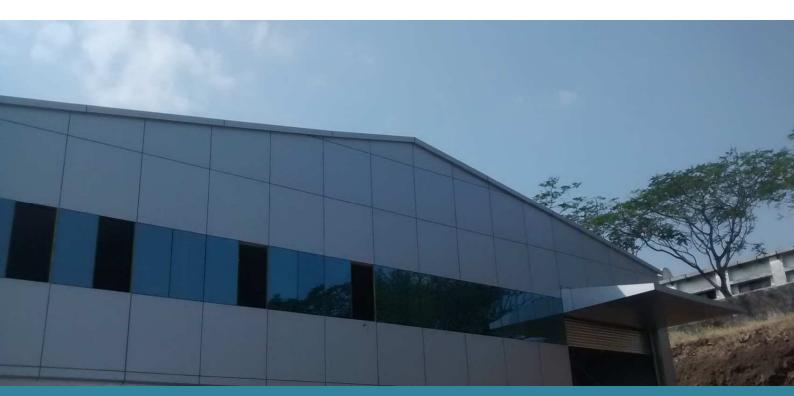




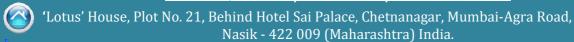




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